

## SSAR-15® MOD

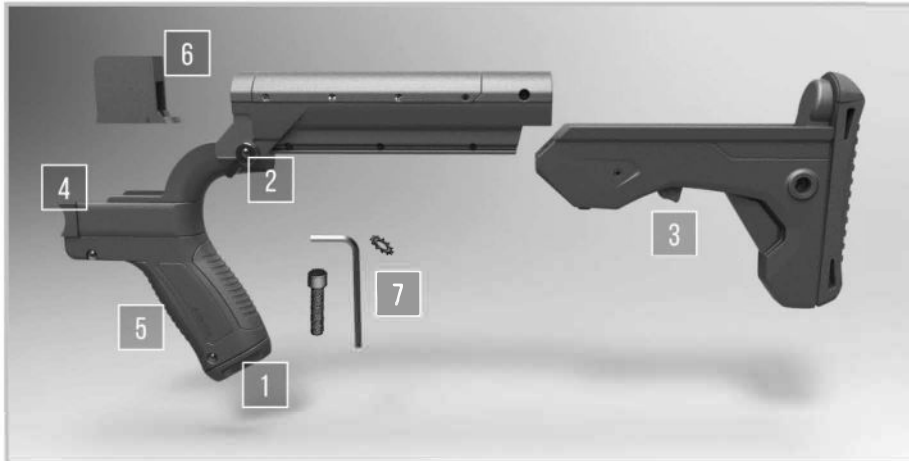


Figure A

### 1. CHECK ALL PARTS

Remove and inspect all included parts. Pull downward on the locking knob at the base of the pistol grip and slide the Interface Block forward out of the stock. Set all parts aside until installation.

1. Locking Knob
2. Friction Lock Lever
3. Length Adjustment Lever
4. Reversible Finger Rest Insert
5. Grip Insert Blank
6. Interface Block
7. Mounting Hardware From Your Firearms Pistol Grip



Figure B

### 2. PISTOL GRIP REMOVAL

(May vary with manufacturer)

Using a flat head screwdriver or the supplied hex key, remove the screw and star washer from inside the grip. Take caution not to lose the safety detent spring and safety selector detent.

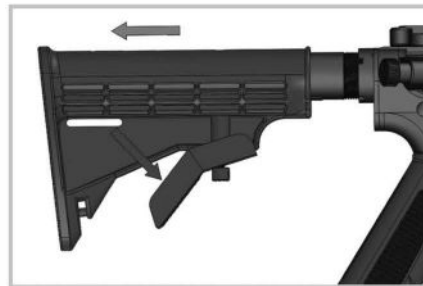


Figure C

### 3. REMOVE STOCK

(May vary with manufacturer)

Grip the Length Adjustment Lever and pull down while sliding the stock rearward. Once the locking pin is pulled down far enough, it will slide off the back of the buffer tube.



Figure D

### 4. INTERFACE BLOCK

Position Interface Block in place of the pistol grip, while placing the safety detent and spring into the receiver and hole provided. A tight fit is not unusual. Place the star washer into the rear channel of the interface block, and secure using a hex head screw. Do not over tighten.



Figure E

### 5. THE SSAR-15® MOD

Slide the SSAR-15® MOD onto the buffer tube and ensure the Interface Block aligns with the pistol grip. When the SSAR-15® MOD comes to a stop, pull downward on the locking knob at the base of the pistol grip and continue sliding forward. The SSAR-15® MOD can slide freely or be locked in place by operating the locking knob.

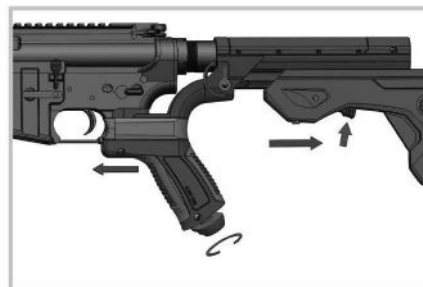


Figure F

### 6. FINAL CHECK

Examine each portion of the installation and confirm everything functions properly. The SSAR-15® MOD can slide freely or be locked in place by operating the locking knob. For an extra secure shooting foundation, rotate the Friction Lock Lever to the up (locked) position. Length of pull may be modified by pressing the Length Adjustment Lever under the stock.

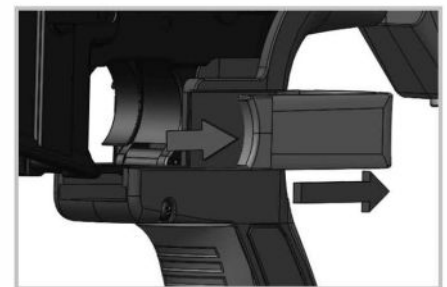


Figure G

### 7. CONVERT FINGER REST

For rapid fire, the finger rest should be on the opposite side of the firearm from your shooting hand. To remove the rest, pull outward on both sides of the while sliding it off the back of the pistol grip. The finger rest can now be flipped for ambidextrous use or removed and replaced with the blank for standard trigger pulls.

**Buffer Tube Inspection:** First verify that your rifle is equipped with a mil-spec buffer tube. Ensure the friction lock lever is in the down (unlocked) position. If the SSAR-15® MOD is not sliding freely on a mil-spec tube, the tube could be canted. Remove the SSAR-15® MOD, and loosen the castle nut just enough to allow the tube to rotate. After loosening the castle nut, re-install the SSAR-15® MOD which will force the tube to align properly. Verify the SSAR-15® MOD slides freely, and then re-tighten the castle nut.